## JOINT GE ST F 80



## Application

Applicable as a bracing element for single-arm cantilevers supported from primary steelwork or concrete surfaces, also for the knee-brace reinforcing of all siFramo 80 frame constructions. The pivot can be installed with angles from $25^{\circ}$ to $155^{\circ}$.

## Scope of delivery

Pivot Joint GE F - ST F 80 with pre-attached base plate

## Installation

Attachment of the Joints to steel structure by means of Assembly Set MS 5P M12 S while connecting the base plate. From Type 161/200 on an Assembly Set MS 5P M16 S is used. Another option is to fix the Joint to concrete walls by means of 4 heavy-duty anchors. The support profile TP F 80 plugged onto the octagon is attached by means of 4 Self Forming Screws. The cutting length of the support profile can be determined by the table below-mentioned. After installation at the desired angle the screws have to be tightened with 40 Nm .

By loosening the screw connection between Joint and Joining Plate it is possible to rotate the Joint by $90^{\circ}$ and to use it for a cross member then (see figure 4).

## Technical Data

| Type | Height H <br> $[\mathrm{mm}]$ |  | Length L <br> $[\mathrm{mm}]$ | Width B[mm] | Angle $\alpha$ |
| :---: | ---: | :---: | ---: | :---: | :---: |
| GE F 80/120-80 | 140 | 220 | 220 | $25^{\circ}-155^{\circ}$ |  |
| GE F 121/160-80-1 | 140 | 320 | 260 | $25^{\circ}-155^{\circ}$ |  |
| GE F 161/200-80-1 | 140 | 320 | 310 | $25^{\circ}-155^{\circ}$ |  |
| GE F 201/300-80-1 | 140 | 220 | 420 | $25^{\circ}-155^{\circ}$ |  |

Cutting length c of support profile between two joints:
b [mm] 1000
b [mm] 1500
b [mm] 2000
b [mm] 2500
b [mm] 3000

| $\alpha$ | $\mathrm{c}[\mathrm{mm}]$ | $\mathrm{c}[\mathrm{mm}]$ | $\mathrm{c}[\mathrm{mm}]$ |  | $\mathrm{c}[\mathrm{mm}]$ |  | $\mathrm{c}[\mathrm{mm}]$ |
| :---: | ---: | ---: | ---: | ---: | ---: | :---: | :---: |
| $25^{\circ}$ | 2130 | 3313 | 4496 | 5679 | 6862 |  |  |
| $30^{\circ}$ | 1784 | 2784 | 3784 | 4784 | 5784 |  |  |
| $35^{\circ}$ | 1542 | 2413 | 3285 | 4157 | 5028 |  |  |
| $40^{\circ}$ | 1364 | 2142 | 2920 | 3698 | 4476 |  |  |
| $45^{\circ}$ | 1230 | 1938 | 2645 | 3352 | 4059 |  |  |
| $50^{\circ}$ | 1128 | 1780 | 2433 | 3086 | 3738 |  |  |
| $55^{\circ}$ | 1048 | 1658 | 2268 | 2879 | 3489 |  |  |
| $60^{\circ}$ | 985 | 1563 | 2140 | 2717 | 3295 |  |  |
| $65^{\circ}$ | 937 | 1488 | 2040 | 2592 | 3143 |  |  |

$\mathrm{a}=$ vertical length from centerline of joint to bottom of profile at connection
$b=$ horizontal length of cantilever from connection to centerline of joint
c = cutting length of support profile between two joints
$\alpha=$ angle at the opposite of the vertical bracing

Material: Steel, HCP

| Tipo | Kg | Pezzi per confezione | Codice Articolo |
| :---: | :---: | :---: | :---: |
|  | 9.8 | 1 | 115857 |
| 11.3 | 1 | 115859 |  |
| 10.4 | 1 | 115861 |  |
|  | 6.2 | 1 | 115856 |

